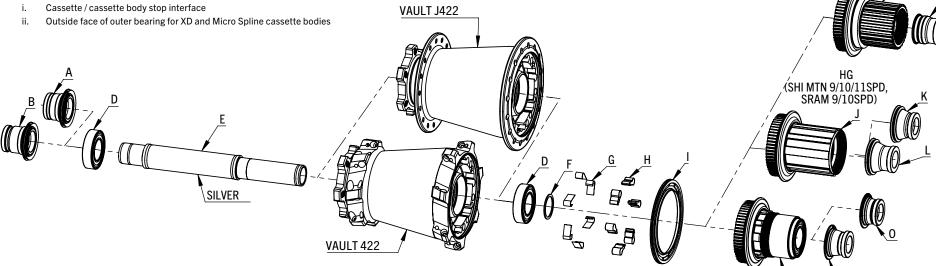
Part Number	Description	Part Included
F60088	AXLE,VAULT,REAR,422 SILVER	E
F60078	BEARING,6902 CM	D
F60063	ENDCAP SET,VAULT,REAR,12X157	B,L,P,R
F60066	ENDCAP SET, VAULT, REAR, 12X150	A,K,O
F60072	SEAL,VAULT,CASSETTE BODY,BLACK	1
F60074	PAWL AND SPRING KIT, VAULT	GX6, HX6
D60073	SPACER VAULT CASSETTE BODY SILVER	F
F60076	CASS BODY, VAULT, SHI MTN 9/10/11SPD, 60T	F,J,L
F60077	CASS BODY,VAULT,XD,60T	F,N,P
F60144	CASS BODY, VAULT, MICRO SPLINE SHI12, 60T	F,Q,R
D60185	BEARING,DRIFT,KIT,VAULT,F+R	NOT SHOWN

NOTES

- 1. See raceface.com for service and repair instructional videos
- 2. Remove end caps by hand, if tight try using a rubber glove or blind bearing puller tool
- 3. Always install drive side bearing first
- 4. Longer end cap install on rotor side
- 5. See raceface.com for list of recommended lubricants
- 6. Lube with light grease:
 - i. Outside facing bearing seals
 - ii. OD bearing race where end cap seal contacts
 - iii. Drive ring
- 7. Lube with light oil:
 - i. Pawls
 - ii. Cassette body seal
- 8. Lube with waterproof grease:





VAULT 422 VAULT J422

MICRO SPLINE (SHI 12SPD)

XD (SRAM 11/12SPD)

