Part Number	Description	Part Included
F60062	AXLE,VAULT,REAR,424,BOOST,BLACK	С
F60078	BEARING,6902 CM	В
F60063	ENDCAP SET, VAULT, R, 12x148	A,I,K,M
F60072	SEAL,VAULT,CASSETTE BODY,BLACK	G
F60074	PAWL AND SPRING KIT, VAULT	E x 6, F x 6
D60073	SPACER VAULT CASSETTE BODY SILVER AM	D
F60076	CASS BODY VAULT SHI MTN, 9/10/11SPD, 60T AM	D,H,I
F60077	CASS BODY,VAULT,SRAM,XD,60T	D,J,K
F60144	CASS BODY, VAULT, MICRO SPLINE SHI12,60T	D,L,M
D60185	BEARING, DRIFT, KIT, VAULT, F+R	NOT SHOWN

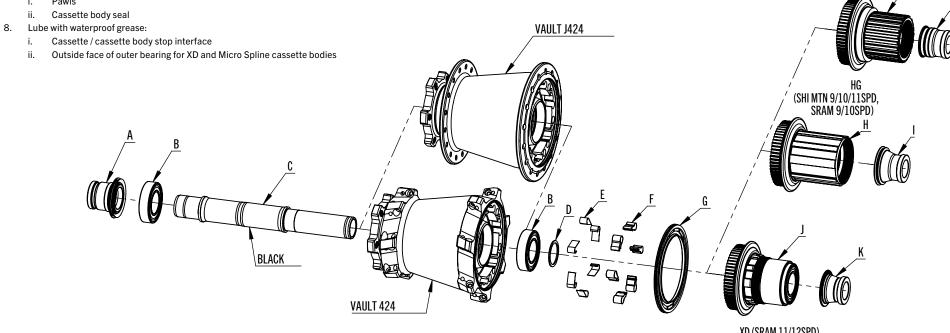
NOTES

- 1. See raceface.com for service and repair instructional videos
- 2. Remove end caps by hand, if tight try using a rubber glove or blind bearing puller tool
- 3. Always install drive side bearing first
- 4. Longer end cap install on rotor side
- See raceface.com for list of recommended lubricants 5.
- Lube with light grease: 6.
 - i. Outside facing bearing seals
 - OD bearing race where end cap seal contacts ii.
 - iii. Drive ring
- 7. Lube with light oil:
 - i. Pawls

ii.

i.

ii.



XD (SRAM 11/12SPD)

PACEFACE

VAULT 424 VAULT J424

MICRO SPLINE (Shi 12SPD)