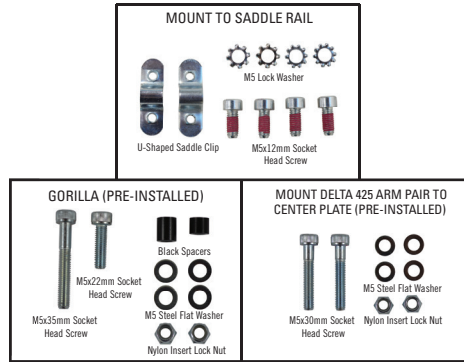


TOOLS REQUIRED:

- 4mm Hex wrench
- 8mm Open-ended wrench
- Torque wrench with 4mm Hex tip up to 35 in lbs (4.0 Nm)



HARDWARE



IMPORTANT:

Please completely understand all user instructions and safety information before using this product. Use an accurate torque wrench set at 35 in lbs (4 Nm) of torque for all fasteners. Over tightening may damage the **DELTA 425** and void the warranty. As with any high-tech product you need to routinely check the **DELTA 425** for loose hardware, cracks or other damage and replace items as necessary. Do not use product if any of these conditions are found. The hardware included in the **DELTA 425** is designed for 7mm metal saddle rails. For carbon rails, a separate clip set can be purchased.

Installing onto the saddle:

To make installation of the **DELTA 425** easier place the saddle upside down on a flat surface.

1. The front of the two **DELTA 425** side plates will sit on the outside of the saddle rails. **Figure A**
2. Put a lock washer on an M5x12mm socket head screw. Place it through the hole in the front top corner of the **DELTA 425** side plate (the largest of the three holes). Place the "U" shaped saddle clip around the saddle rails. Thread the M5x12mm socket head screw into the 'U' shaped saddle clip. Repeat on the opposite side of the **DELTA 425**. (Do not tighten yet.) **Figure B**

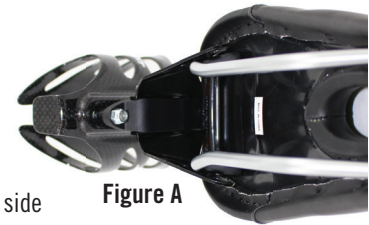


Figure A



Figure B

3. When mounting the **DELTA 425** on the rails, the remaining saddle clip hole should line up with one of the other mounting holes on the **DELTA 425**. Use this mounting hole for the next step. **Figure C**



Figure C

Two possible mounting positions

4. Put a lock washer on an M5x12mm socket head screw. Place it through the selected hole of the **DELTA 425** side plate and thread it into the other side of the 'U' shaped saddle clip. Repeat on the opposite side of the **DELTA 425**. (Do not tighten yet.) **Figure D**



Figure D

5. Your **DELTA 425** should now be loosely attached to the saddle rails.

6. Push the **DELTA 425** up with your thumbs to your desired height on the saddle rails and tighten all four screws on the **DELTA 425** side plates to 35 in lbs (4 Nm) of torque. **Figure E**
DO NOT mount the saddle clips on the corners of the rails as this can cause damage to saddle clips.



Figure E

- Using a torque wrench and an 8 mm open-ended wrench, fully tighten the two long screws holding the cage to the **DELTA 425** mount. Tighten to 35 in lbs (4 Nm) of torque.

Your **DELTA 425** is now fully installed and should look like **Figure F**



Figure F

CAGE ADJUSTMENTS

Cage Angle

The center bar on the **DELTA 425** is designed to be adjustable. The center bar can be angled, depending on the saddle configuration, to help you achieve the optimal cage angle.

Please note not all angles are useable on all saddles. Certain saddle shapes and features may impede on the cage angle adjustments.

- Using a 4mm Hex wrench and an 8mm open-ended wrench loosen the upper and lower M5x30mm socket head screws on the center bar.
- Angle the cage to your desired location.
- Using a torque wrench and an 8mm open-ended wrench, torque upper and lower screws to 35 in lbs (4 Nm)

Cage Height

The center bar on the **DELTA 425** also has a height adjustment feature to it. The center bar has two positions spaced 13mm apart and can be raised or lowered to help clear seat posts or permit a better cage height for your bottle.

- Using a 4mm Hex wrench and an 8mm open-ended wrench loosen and remove the two M5x30mm socket head screws holding the center bar in place. **Figure G**



Figure G

- Raise or lower the bar to the desired location.
- Slide one M5x30mm socket head screw through an M5 washer, through the right **DELTA 425** side plate, through the center bar, through the left **DELTA 425** side plate, through the other M5 washer and into the M5 Nylon insert lock nut. Hand tighten only. **Figure H**



Figure H

- Repeat step 3 for the second screw.
- Using a torque wrench and an 8mm open-end wrench, torque each screw to 35 in lbs (4 Nm)

INSTALLING AERO POUCH 300 OR MULTI-STRIKE REPAIR HOLDER

To install the **AERO POUCH 300** or **MULTI-STRIKE REPAIR HOLDER**, you will need to use the longer screws included in those kits. Please reference the corresponding instructions for installation.

WARRANTY:

DELTA 425 mount has a 3 year limited warranty and the **GORILLA** cage has a lifetime limited warranty. See website for details.