XLAB™ AERODYNAMIC ACCESSORIES

AERO POUCH 300

TOOLS REQUIRED:
4mm Hex wrench (3mm for DELTA SONIC/ XL)
8mm open ended wrench (DELTA 400/425 ONLY)
Torque wrench with 4mm Hex Tip (3mm for DELTA SONIC/ XL)

HARDWARE

M5 x 40mm Socket Head Screw

M5 x 25mm Socket Head Screw

M5 x 22mm (x2) Socket Head Screw

M5 Steel Flat Washer (x2)

M4 x 18mm (x2) Socket Head Screw

M4 Steel Flat Washer (x2)

COMPATIBILITY:
This product is only compatible with XLAB single rear carriers with a metal mount. Do not use on DELTA 100, 200 or 225, this may cause damage to the mount and void your warranty. This product is also not compatible with the XLAB MULTI-STRIKE REPAIR HOLDER.

IMPORTANT:
PLEASE COMPLETELY UNDERSTAND ALL USER INSTRUCTIONS AND SAFETY INFORMATION BEFORE USING THIS PRODUCT. AS WITH ANY HIGH TECH PRODUCT YOU WILL NEED TO ROUTINELY CHECK FOR LOOSE HARDWARE, CRACKS OR OTHER DAMAGE AND REPLACE ITEMS AS NECESSARY. DO NOT USE PRODUCT IF ANY OF THESE CONDITIONS EXIST.

ESSENTIAL TIPS:
- **ALWAYS TWIST THE BOTTLE AS YOU PULL IT FROM THE CAGE.** Pulling the bottle straight out or to the side will increase the force needed.
- ADJUST the angle of your DELTA 400/425 for easiest bottle withdrawal.
- **TO LOOSEN THE BOTTLE GRIP, LEAVE A FULL BOTTLE IN THE CAGE OVERNIGHT.** Do not overstuff the bag - this can force the bag in the way of the bottle and make it difficult to fit.
- DO NOT use oversize bottles larger than 75mm in diameter.

INSTALLATION:
DELTA 300
The stock screws that come on the DELTA 300 will not be long enough to accommodate the AERO POUCH 300. There is a new pair of M5 x 22mm Socket Head Screws included in your pouch packaging.
1. Using the 4mm Hex wrench, remove the two M5 x 15mm Socket Head Screws holding the cage to the DELTA 300 mount.
2. Place the cage inside the AERO POUCH 300 and slide each of the M5 x 22mm Socket Head Screws through an M5 steel flat washer, then the cage and the pouch. See **Figure A**.
3. Loosely install back on to the DELTA mount.
4. Using the Torque wrench, torque the bottom screw to 35 in lbs. (4.0 Nm). Hand tighten the top screw with the hex wrench as much as possible.
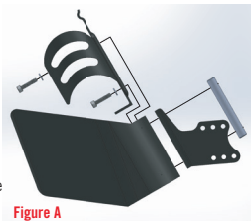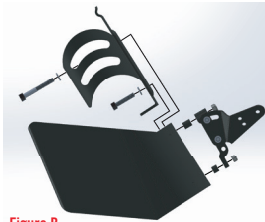
Figure A

DELTA 400/425

The stock screws that come on the **DELTA 400/425** will not be long enough to accommodate the **AERO POUCH 300**. There are new M5 x 25mm and M5 x 40mm Socket Head Screws included in your pouch packaging.

1. Using the 4mm Hex wrench and the 8mm Open-ended wrench, remove the M5 x 35mm and the M5 x 18mm Socket Head Screws holding the cage to the **DELTA 400/425** mount.
2. Place the cage inside the **AERO POUCH 300**. Place an M5 Steel Flat Washer on each of the screws and then slide the M5 x 40mm Socket Head Screw through the top hole of the cage and the pouch, and the M5 x 25mm Socket Head Screw through the bottom cage hole and the pouch. See **Figure B**.
3. Replace any spacers that were beneath the cage between the pouch and the **DELTA** mount.
4. Loosely install back on to the **DELTA** mount, and add the M5 Nylon Insert Lock Nuts.
5. Using the Torque wrench, torque the bottom screw to 20 in lbs. (2.3 Nm). Hand tighten the top screw with the hex wrench as much as possible.

Figure B

DELTA SONIC/SONIC XL

The stock screws that come on the **DELTA SONIC** will not be long enough to accommodate the **AERO POUCH 300**. There is a new pair of M4 x 18mm Socket Head Screws included in your pouch packaging.

1. Using the 3mm Hex wrench, remove the 2 M4 x 12mm Socket Head Screws holding the cage to the **DELTA SONIC** rod.
2. Place the cage inside the **AERO POUCH 300** and slide each of the M4 x 18mm Socket Head Screws through an M4 Steel Flat Washer, then the cage and the pouch. See **Figure C**.
3. Loosely install back on to the **DELTA** rod.
4. Using the Torque wrench, torque the bottom screw to 35 in lbs. (4.0 Nm). Hand tighten the top screw with the Hex wrench as much as possible.
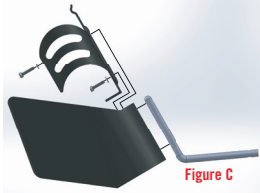
Figure C

WARRANTY:
Limited 1 Year

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